

637144-X

637145-X

CONVERSION KITS

637144-X (CONVERTS 650425-XXX AND 650432-XXX TO 650432-XXX-B)
(CONVERTS 650625-XXX AND 650632-XXX TO 650632-XXX-B)
637145-X (CONVERTS 650613-XXX AND 650616-XXX TO 650616-XXX-B)

CONVERSION KIT INCLUDES(SERVICE KIT)

637144-1 LEATHER (637230-113)
637144-4 BUNA "N" (CANCELLED)
637144-7 PTFE (637230-713)
637144-8 LEATHER/ PTFE (637230-813)

THE 637144-X KIT INCLUDES 61710 SOL-
VENT CUP, 92368-1 CAP, TWO 93233-1
SPACER RODS, 93233-2 SPACER ROD
AND 637129-X-B SERVICE KIT

CONVERSION KIT INCLUDES(SERVICE KIT)

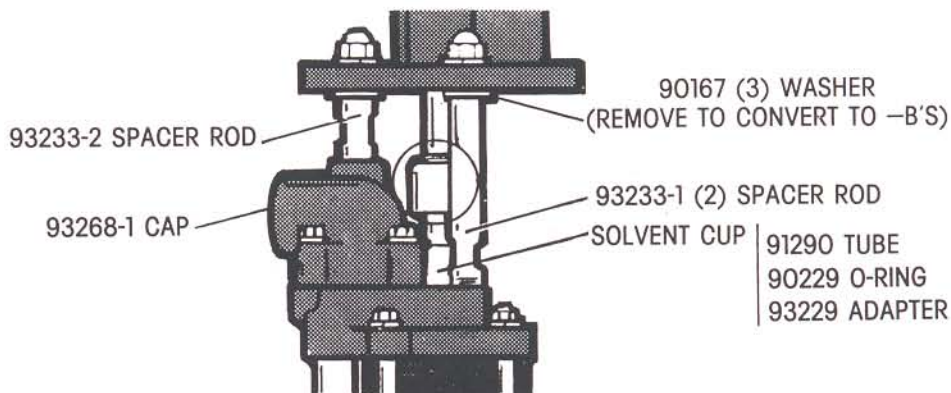
637145-1 LEATHER (637240-113)
637145-4 BUNA "N" (CANCELLED)
637145-7 TEFLON (637240-713)
637145-8 LEATHER/TEFLON (637240-813)

THE 637145-X KIT INCLUDES 61710 SOL-
VENT CUP, 92368-1 CAP, TWO 93233-1
SPACER RODS, 93233-2 SPACER ROD
AND 637130-X-B SERVICE KIT

Refer to Pump Operator's Manual for complete disassembly and assembly instructions.

1. Disassemble lower pump end from air motor.
2. Disassemble lower pump end.
3. Reassemble lower pump using new seals and "O" Rings from service kit, new 61710 Solvent Cup and 92368-1 Cap.
4. Reassemble lower pump to air motor using new 93233-X Spacer Rods. (Do not reassemble 90167 (3) Washers to unit.)

-B MODEL NEW PARTS



PART NO. 97999-003

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